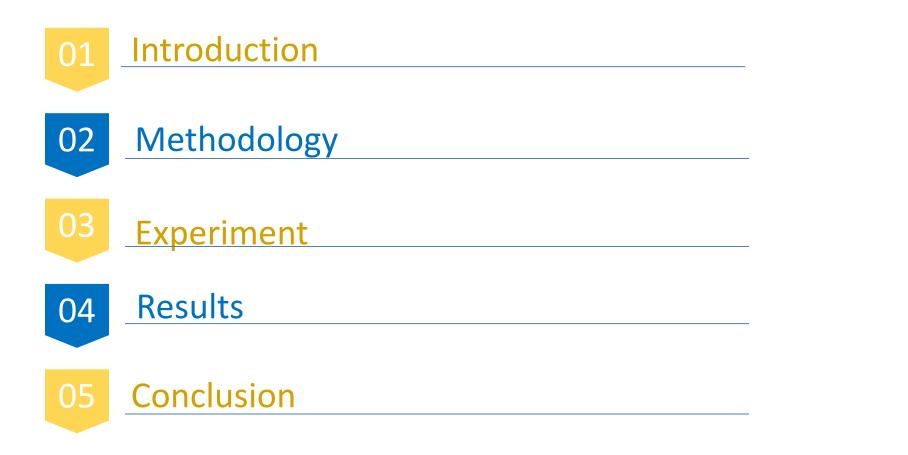
The 12<sup>th</sup> Busan International Port Conference - BIPC2024 September 24-25<sup>th</sup>, 2024

Al Cargo Recognition and Management at Busan Port Smart Logistics Center

Presenter: HO VAN ROI,

Department of Logistics System Engineering





#### **01. Introduction**

#### "Automated Warehouse System"

- Quickly development in automated warehouse trend.
- The automated warehouse improves the operation efficiency.
- The expected development of the warehouse automation in the future.

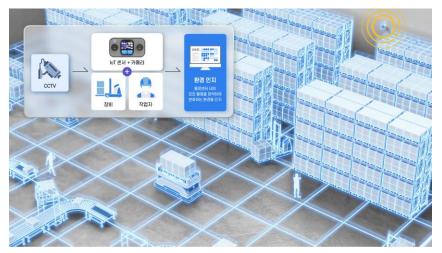


Figure 1: Smart warehouse concept

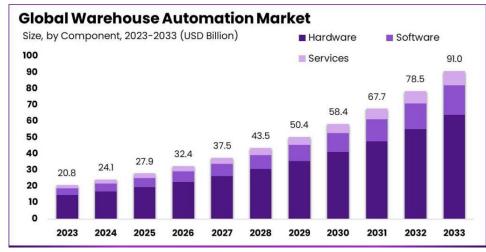


Figure 2: Smart warehouse concept (Source 1)

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# **01. Introduction**

#### "Smart Technology"

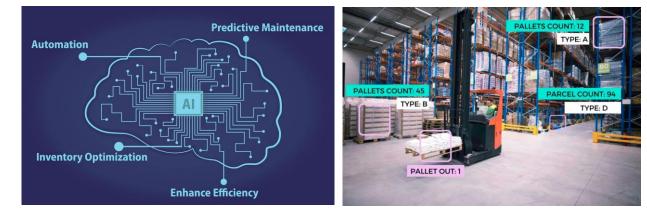
- Automated Guided Vehicle
- IoT technology
- AI and machine learning
- Computer Vision
- Navigation technology





AGV





AI technology

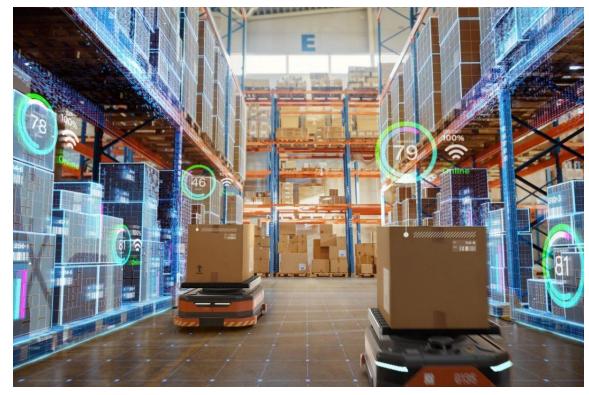
Computer Vision

Figure 3: Smart technology

# **01. Introduction**

#### "Computer Vision"

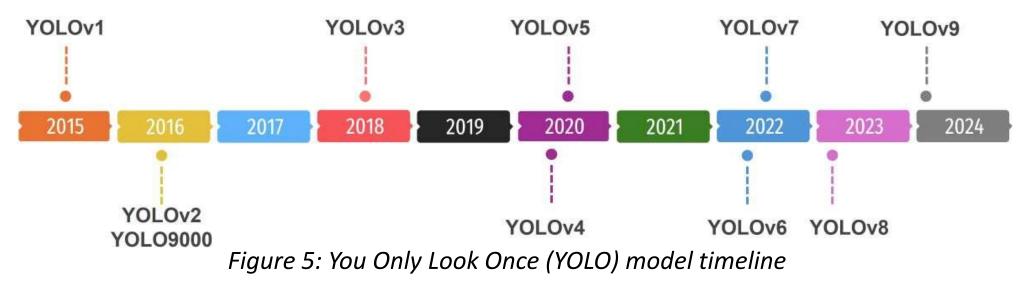
- Application in inventory management and fulfillment.
- Safety application to detect and avoid the object around the vehicle.
- => Based on the requirement and the quality of the computer vision in automated warehouse, this topic proposed the application of YOLOv8 for inventory management.



*Figure 4: Computer vision application* 

#### "Detection model"

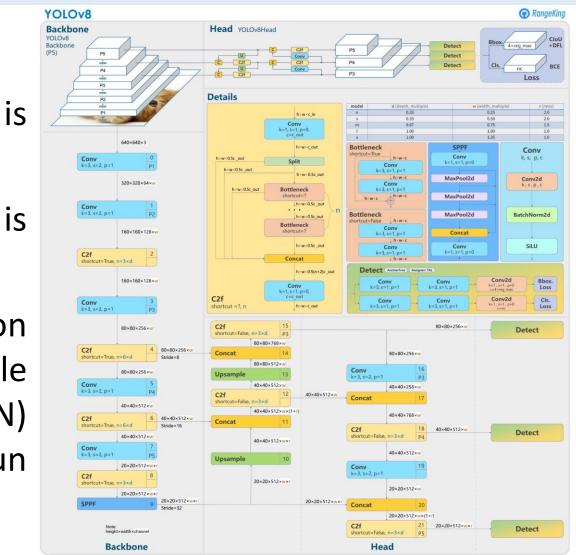
- YOLO (You Only Look Once) is a popular deep learning model used for object detection in images and videos.
- YOLO's key advantage lies in its speed and efficiency, allowing it to achieve high accuracy while maintaining low latency.



National Korea Maritime and Ocean University

#### "Detection model"

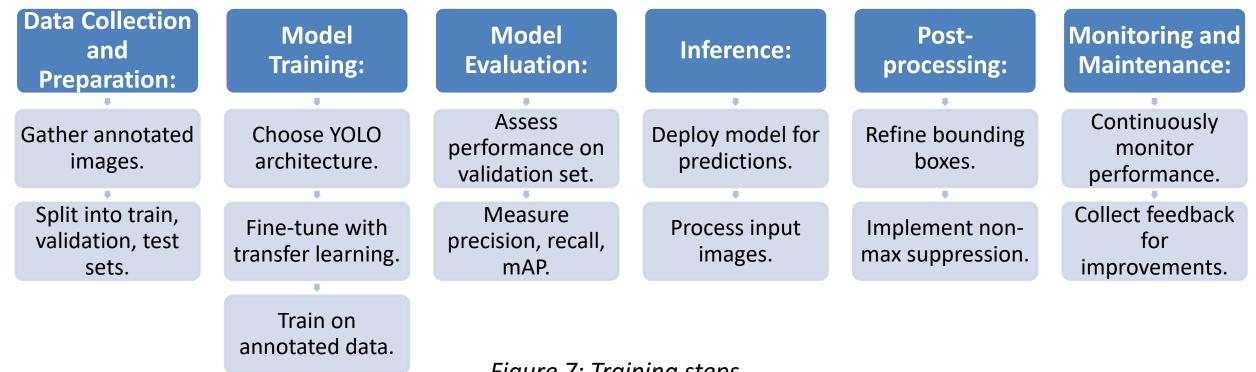
- In this application, YOLOv8 proposed.
- The YOLOv8 architecture introduced in Figure 6
- •YOLOv8 is developed based on YOLOv5, which utilizes a single convolutional neural network (CNN) to detect objects and can run inferences in real time



#### Figure 6: YOLOv8 outperformance architecture

#### "Training workflow for object detection model"

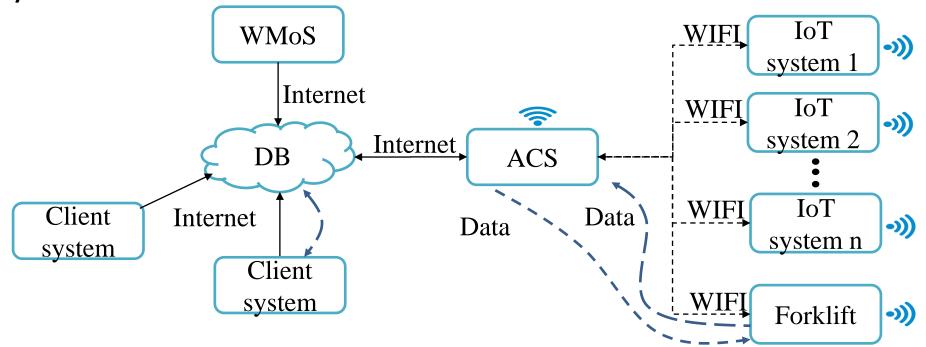
• The training workflow for the object detection model involves six steps, which will be introduced sequentially.



#### Figure 7: Training steps

#### "Warehouse Management System Concept"

• Below system is proposed to make the application, which is the integration of the IoT sensor, Database and the Warehouse management system



*Figure 8: The general concept of the application in warehouse* 



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# "Device Design"





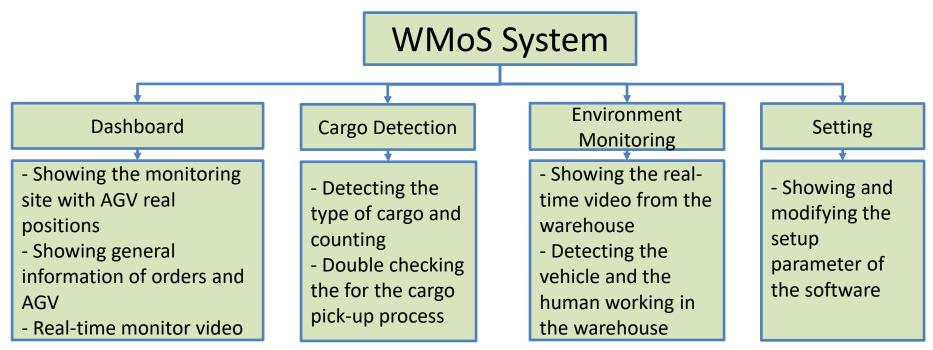
*Figure 9. 3D design using Solidworks* 

Figure 10. Actual device

## **03. Experiment**

#### "Software design"

To communicate between the system and device. WMoS software is developed. The concept of the software is proposed as:

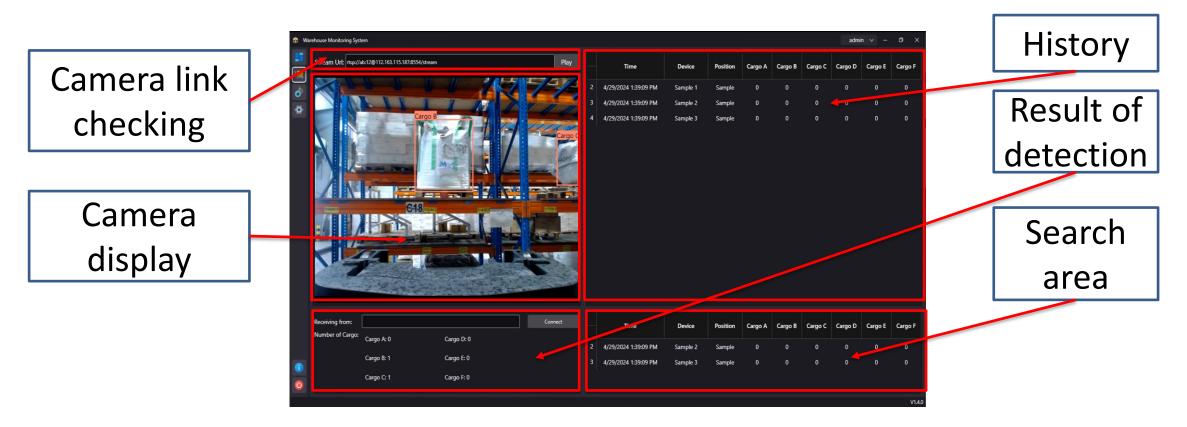


#### Figure 11. WMoS Software Function Overview

## **03. Experiment**

#### "Software design"

#### Cargo detection function in software



#### Figure 12: Cargo Detection Tab

# **03. Experiment**

#### "Experiment Setup"

# The experiment is carried out in KULS warehouse The layout out of the warehouse is introduced in Figure...

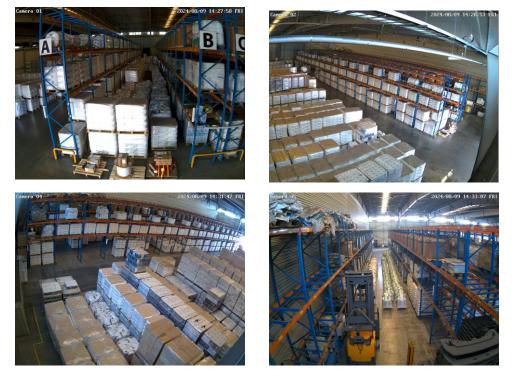


Figure 13. Warehouse CCTV

*Figure 14. 2D Design* 

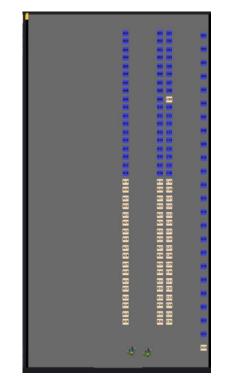


Figure 15. Simulation



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# **"Experiment Setup"**O Module setup



Figure 16:Camera setup on AGV



Cargo-A



Cargo-B



Cargo-C

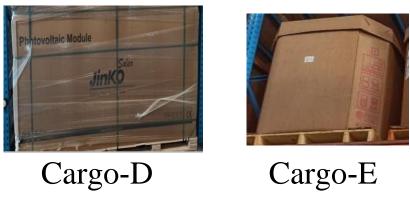
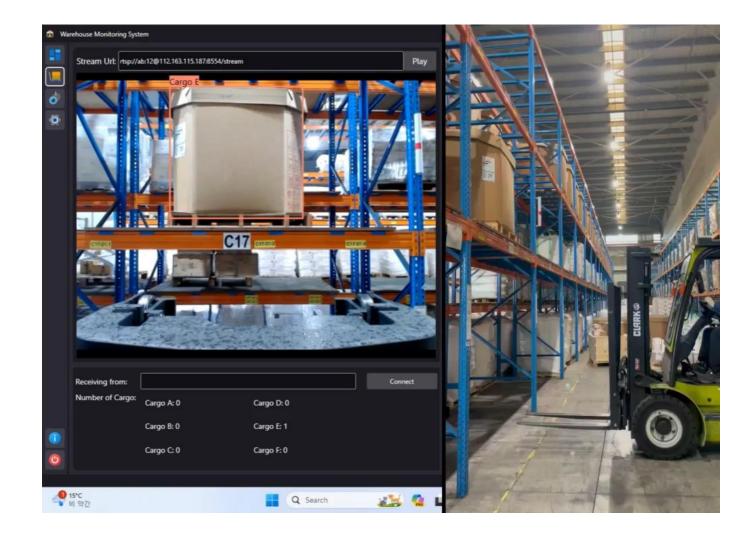


Figure 17: Types of cargo using for training





#### Video 1. Experiment Carried out in Warehouse

#### "Main results"

04. Results

• Table 1 shows the summary of the detection experiment.

#### Table 1: Results of cargo detection and counting

No.	Object detection	Detection quantity	Actual quantity	Pass /Fail	No.	Object detection	Detection quantity	Actual quantity	Pass /Fail
1	Corge: 0.84 Corge: 0.84 Corge	Cargo-A: 0 Cargo-B: 0 Cargo-C: 4 Cargo-D: 1 Cargo-E: 0	Cargo-A: 0 Cargo-B: 0 Cargo-C: 4 Cargo-D: 1 Cargo-E: 0	Pass	6	Composition         Composition           Composition         Composition           Composition         Composition	Cargo-A: 2 Cargo-B: 0 Cargo-C: 0 Cargo-D: 0 Cargo-E: 0	Cargo-A: 2 Cargo-B: 0 Cargo-C: 0 Cargo-D: 0 Cargo-E: 0	Pass
2	Corpo 0.84 sp 0.93 Tage A17 are total Ph ptovoltaic Module	Cargo-A: 0 Cargo-B: 0 Cargo-C: 4 Cargo-D: 0 Cargo-E: 0	Cargo-A: 0 Cargo-B: 0 Cargo-C: 4 Cargo-D: 0 Cargo-E: 0	Pass	7	Corpet 0.51	Cargo-A: 0 Cargo-B: 6 Cargo-C: 0 Cargo-D: 0 Cargo-E: 0	Cargo-A: 0 Cargo-B: 6 Cargo-C: 0 Cargo-D: 0 Cargo-E: 0	Pass



#### "Main results"

#### Table 1: Results of cargo detection and counting

No.	Object detection	Detection quantity	Actual quantity	Pass /Fail	No.	Object detection	Detection quantity	Actual quantity	Pass /Fail
3	Corpet 0.04	Cargo-A: 0 Cargo-B: 0 Cargo-C: 0 Cargo-D: 0 Cargo-E: 4	Cargo-A: 0 Cargo-B: 0 Cargo-C: 0 Cargo-D: 0 Cargo-E: 4	Pass	8	Crypt 0.05 Crypt 0.05	Cargo-A: 6 Cargo-B: 2 Cargo-C: 0 Cargo-D: 0 Cargo-E: 0	Cargo-A: 6 Cargo-B: 2 Cargo-C: 0 Cargo-D: 0 Cargo-E: 0	Pass
4	ALLANDS ALL	Cargo-A: 0 Cargo-B: 0 Cargo-C: 4 Cargo-D: 0 Cargo-E: 0	Cargo-A: 0 Cargo-B: 0 Cargo-C: 4 Cargo-D: 0 Cargo-E: 0	Pass	9	Correll 0.04 cross 0.04 Correll 0.03 Correll 0.03 Correll 0.04 cross 0.04 cro	Cargo-A: 0 Cargo-B: 10 Cargo-C: 0 Cargo-D: 0 Cargo-E: 0	Cargo-A: 0 Cargo-B: 10 Cargo-C: 0 Cargo-D: 0 Cargo-E: 0	Pass
5		Cargo-A: 3 Cargo-B: 0 Cargo-C: 0 Cargo-D: 0 Cargo-E: 0	Cargo-A: 3 Cargo-B: 0 Cargo-C: 0 Cargo-D: 0 Cargo-E: 0	Pass	10	Corrys 0.05 Corps 0.95 Fill Corrys 0.05 Corps 0.03 Corps 0.03 Corps 0.03 Fill Corps 0.05 Corps 0.03 Corps 0.04	Cargo-A: 0 Cargo-B: 9 Cargo-C: 0 Cargo-D: 0 Cargo-E: 2	Cargo-A: 0 Cargo-B: 9 Cargo-C: 0 Cargo-D: 0 Cargo-E: 2	Pass

- The integration of the YOLOv8 model into AGV system presents a significant advancement for warehouse automation. This approach not only enhances inventory control and order fulfillment but also boosts overall productivity and operational effectiveness.
- The successful implementation of this system represents a critical step towards realizing fully automated warehouse operations, thereby optimizing productivity and operational efficiency in modern logistics environments.

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